Press Assisted Binder Jetting
Team SPrinter

SPRINTER

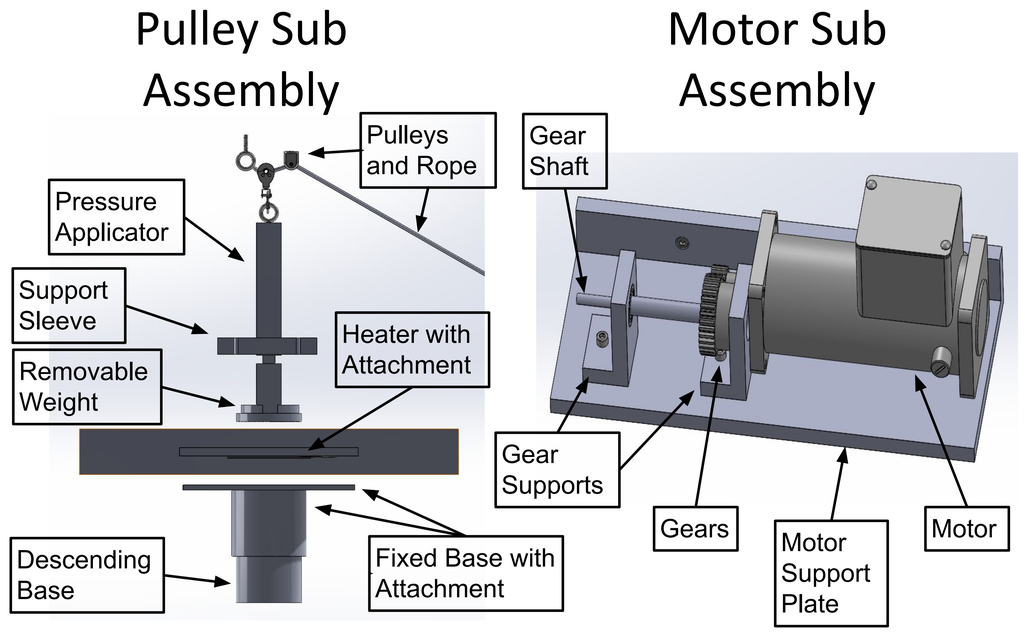
SDSU San Diego State University

Project Overview

Binder Jetting is a type of additive manufacturing (3D printing) method, where liquid adhesive is used to bind green body layers to construct a final part. One of the major issues in additive manufacturing is the tendency for pores(empty, void spaces) to be left inside the product, which has adverse effects on the part's quality—especially its strength.

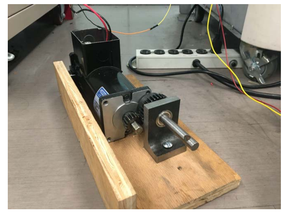
Team SPrinter's project goal is to create a **mechanical press system** designed to vary the amount of pressure in between green body layers in order to achieve an increase in the overall porosity of the final printed component. This internally integrated system includes a motor-driven pressure applicator and a heater to satisfy the project requirements.

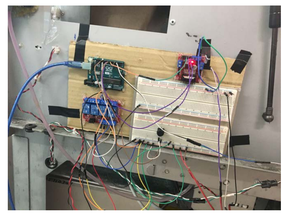
Final CAD Model



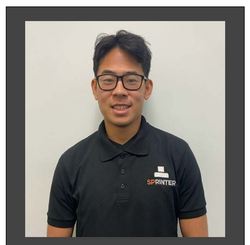
Testing



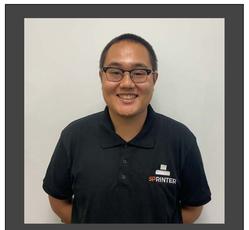


Meet The Team

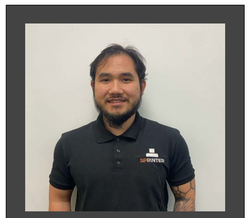


Patrick Cruz



Justin Palisoc (Team Lead)

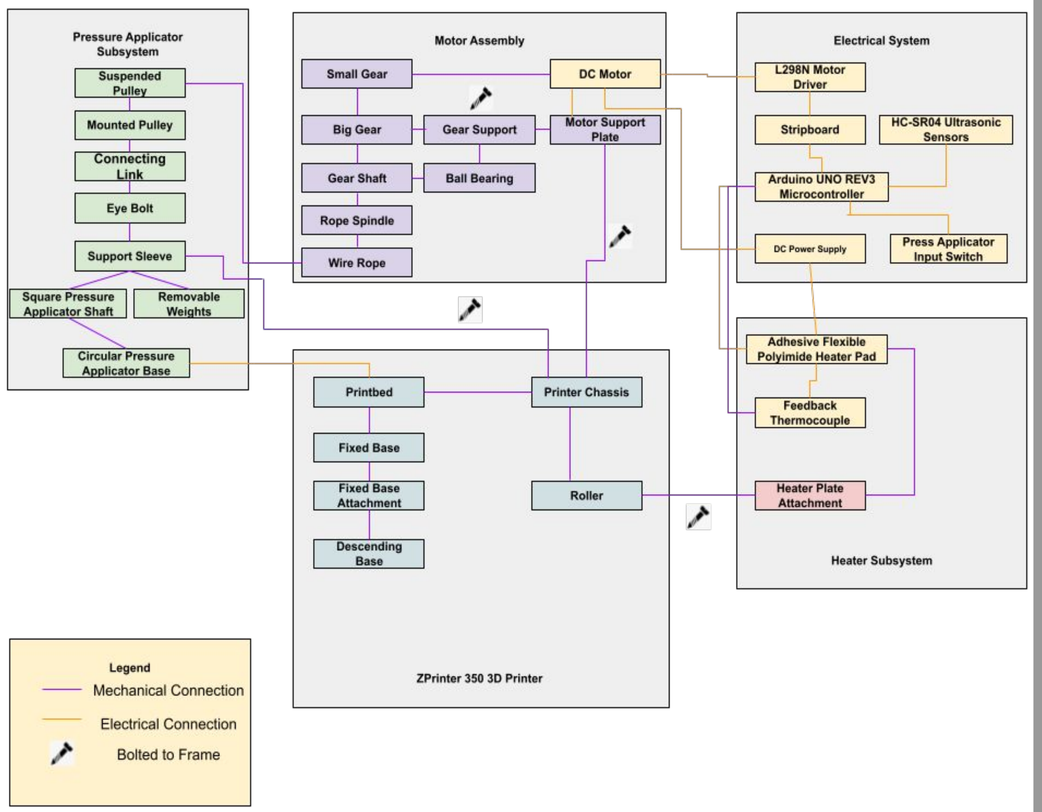
Brandon Nevares



Khoa Tran

Francisco Zazueta

System Level Diagram



Acknowledgements

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